

# **APRIL 18**

# TIME EVENT

09:00–18:00 REGISTRATION OF SVARKA/WELDING EXHIBITION CONVENTION PROGRAM PARTICIPANTS, DESKS NOS. 17–21

# 09:15–12:00 WELCOME COFFEE

Conference Hall E6-E7, level 1

10:30–12:00 Conference Hall D1, level 1

# PLENARY SESSION THINKING AHEAD: CONSEQUENCES OF GLOBAL ECONOMIC SANCTIONS, DEALING SCENARIOS AND STRATEGIC OBJECTIVES IN THE WELDING INDUSTRY

#### **ORGANISER:**

ExpoForum International

#### ISSUES TO BE DISCUSSED:

- Impact of sanctions on welding production units in Russia and practical ways of dealing with them

- Dependence of Russian welding production on import technologies, equipment and polymer-based goods

- Development of Russian innovative production against the sanctions

- Challenges at enterprises associated with requirements and standards, lowering of regulated barriers for the home market and product export

- Engineering staff training for the welding production sector

#### SUPPORTED BY:

Committee on Industrial Policy, Innovation and Trade of St. Petersburg; Alliance of Welders of St. Petersburg and North-West Region; Kurchatov Institute National Research Centre – Prometey Central Research Institute of Structural Materials

#### MODERATOR:

**Alexey Ilyin,** D. Sc. in Engineering, Deputy CEO, Kurchatov Institute National Research Center - Prometey Central Research Institute of Structural Materials

**Olga Fomina,** Research and Development Arrangements and Management, Public Relations, Kurchatov Institute National Research Center - Prometey Central Research Institute of Structural Materials

Natalia Rubtsova, Director, Alliance of Welders of St. Petersburg and North-West Region

#### SPEAKERS:

**Alexey Oryshchenko,** D. Sc. in Engineering, CEO, Kurchatov Institute National Research Centre – Prometey Central Research Institute of Structural Materials

**Co-author: Vladimir Gorbach,** Senior Welder, Kurchatov Institute National Research Centre – Prometey Central Research Institute of Structural Materials

Report: Welding and similar procedures in shipbuilding – development concept



ATTENTION! Please, mind that the Forum program is subject to change

DRAFT VERSION OF THE CONVENTION PROGRAM

**Sergey Petrov,** D. Sc. in Engineering, Head of Transport Welding and Welding Technologies Centre

Report: Training issues with welding engineers

Yury Volobuyev, D. Sc. in Engineering, Director of CNIITMASH, Rosatom State Corporation Report: Research by CNIITMASH R&D - welding materials and technological processes enhancement for new generation AC equipment Andrey Rudskoy, Academician at the Russian Academy of Sciences, Rector, Peter the Great St. Petersburg Polytechnic University Co-author: Anatoly Popovich, D. Sc. in Engineering, Director of Mechanical Engineering, Materials, and Transport Institute, Peter the Great St. Petersburg Polytechnic University Co-author: Sergey Parshin, D. Sc. in Engineering, Professor, Peter the Great St. Petersburg Polytechnic University Report: Conceptual issues of cold-resistant and cryogenic steels welding characteristics required for Artic-based and hydrogen energy facilities Andrey Prilutsky, Ph. D. in Engineering, CEO at National Welding Control Association SRO, member of the task group for improvement of supervising functions in executive federal agencies for the Government Committee. Co-author: Svetlana Chuprak, member of Community Board of Rosstandart, Head of Technical Regulation and Standardization Department at National Welding Control Association SRO, member of TC 364 Welding and Similar Technologies Report: Standardization for welding and similar technologies **MEETING OF THE WELDING COORDINATING COUNCIL\*** 12:30-13:30 \* Closed event ORGANISER: ExpoForum International MEMBERS OF THE COORDINATING COUNCIL Viktor Polivayev, State Duma's Deputy Assistant Alexander Prokhoda, Head of Technical Development Department, United Shipbuilding Corporation Vladimir Gorbach, D. Sc. of Engineering, Senior Welder, Deputy Chairman of the Board of Senior Welders of the United Shipbuilding Corporation, Kurchatov Institute National Research Center - Prometey Central Research Institute of Structural Materials Evgeny Vyshemirsky, Ph. D. in Engineering, Head of Senior Welder Section, Department at Gazprom PJSC Andrey Buzinov, Chairman of the Board of Senior Welders, Senior Vice Director, United Shipbuilding Corporation Pavel Maslennikov, Senior Welder, Admiralty Shipyards Anatoly Abramov, Senior Welder, Sevmash Production Union Andrey Prilutsky, Ph. D. in Engineering, member of Presidium for the OPORA NP Association, Chairman of OPORA RUSSIA Board for compliance assessment as regards to welding and similar technologies. CEO of National Welding Control Association Mikhail Karasev, D. Sc. of Engineering, CEO, Engineering and Technology Service, Research and Production Company Natalia Rubtsova, Director, Alliance of Welders of St. Petersburg and North-West Region Elina Tsyrkul, Director of Svarka/Welding Exhibition Sergey Parshin, D. Sc. in Engineering, Professor, Director, Russian-German Laser Technology Centre, Peter the Great St. Petersburg Polytechnic University Valery Vikhman, Ph. D. in Engineering, Head of Welding Department, CNIIM Yuri Volobuyev, Ph. D. in Engineering, Director of CNIITMASH, Rosatom State Corporation



**Sergey Petrov,** D. Sc. in Engineering, Head of Transport Welding and Welding Technologies Centre

**Alexander Mullin,** Director, Russian Research and Technology Welding Society **Gleb Turichin,** D. Sc. in Engineering, Professor, Rector at St. Petersburg Marine Engineering University

ISSUES TO BE DISCUSSED:

Concepts of welding production development in major companies working in different industrial sectors that can become growth points for the Russian business

13:00–14:00 LUNCH Conference Hall E6-E7, level 1

# 14:00–15:30

Conference Hall D1, level 1

# INTERNATIONAL SCIENTIFIC-TECHNICAL CONFERENCE PRESSING ISSUES OF WELDING PRODUCTION EFFICIENCY ENHANCEMENT 2023

ORGANISERS:

ExpoForum International; Alliance of Welders of St. Petersburg and North-West Region; Kurchatov Institute National Research Centre – Prometey Central Research Institute of Structural Materials

#### ISSUES TO BE DISCUSSED:

- Experience and prospects in nuclear energy
- Russian priorities in Arctic material science
- Operational background of top companies in different industrial sectors
- Today's situation with welding equipment and materials production in Russia
- Development prospects of the Russian welding industry

#### MODERATOR:

**Alexey Ilyin**, D. Sc. in Engineering, Deputy CEO, Kurchatov Institute National Research Center - Prometey Central Research Institute of Structural Materials

**Alexander Kashtanov,** D. Sc. of Engineering, Deputy CEO for Research, Head of Power Plant Materials Research and Production Complex

SPEAKERS:

**Sergey Petrov,** D. Sc. in Engineering, Head of Transport Welding and Welding Technologies Centre

Report: Innovative technologies and equipment used to make components in mechanisms and machines work longer

Vladimir Gorbach, Senior Welder, Deputy Chairman of the Board of Senior Welders of the United Shipbuilding Corporation, Kurchatov Institute National Research Center – Prometey Central Research Institute of Structural Materials Report: Welding production issues in shipbuilding

**Andrey Prilutsky**, Ph. D. in Engineering, CEO at National Welding Control Association SRO **Co-author: Sergey Kuznetsov**, CTO at National Welding Control Association SRO, member of OPORA RUSSIA Board for compliance assessment as regards to welding production, expert of the task group for improvement of supervising functions in executive federal agencies for the Government Committee

Report: Import substitution analysis for welding production at hazardous industrial sites



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**Irina Ponomareva.**, Ph. D. in Engineering, Deputy Director for Development at Supervision and Monitoring Education and Training Centre

Report: Effect of sanctions on welding production units in Russia and practical ways of dealing with them. Review of the Russian and interstate welding-related effective standards and their harmonization with international standards

**Pavel Stepanov,** Development Director, Head of HR Certification Department, Russian Register Certification Association **Report: International certification practices used for welding sites and staff** 

Vyacheslav Osipov, Deputy Director, Laser and Welding Technologies Institute, St. Petersburg State Marine Technical University Report: Hybrid laser arch welding as means of shipbuilding production efficiency enhancement

**Mikhail Karasev,** CEO, Engineering and Technology Service Research and Production Company **Report: Prospective projects of ITS Group: sources, materials, automation** 

Mikhail Andreychikov, CCO, ECHOPLUS S&P Centre Report: Automated ultrasonic inspection of austenitic and composite welding joints in mechanical engineering

Georgy Bilenko, Head of Software Development team at PLM Ural Report: Computer-assisted engineering analysis of welding and similar technologies

Andrey Gavshinsky, CEO, Magmaweld

Valery Krivorotov, Ph. D. in Engineering, Deputy Head of Certification, Attestation and Standardization Department, IRE-Polus Research and Technology Association Report: Laser equipment certification as required for mandatory/voluntary compliance evaluation

**Eduart Anderson**, Head of Sector, Kurchatov Institute National Research Center– Prometey Central Research Institute of Structural Materials;

**Co-author: Anna Suzhayeva,** Engineer, Kurchatov Institute National Research Center– Prometey Central Research Institute of Structural Materials;

**Co-author:** Alexey Topinko, Engineer, Kurchatov Institute National Research Center– Prometey Central Research Institute of Structural Materials Report: Digital radiographic systems and specifics of their use

**Evgeny Alifirenko**, Ph. D. in Engineering, Kurchatov Institute National Research Center – Prometey Central Research Institute of Structural Materials **Report: Friction stir welding technologies in shipbuilding** 

Vasily Nikulin, Engineer, Kurchatov Institute National Research Center – Prometey Central Research Institute of Structural Materials Report: Special aspects of joint quality inspection in case of friction stir welding

**Pyotr Melnikov**, Head of Laboratory 30, Kurchatov Institute National Research Center – Prometey Central Research Institute of Structural Materials **Report: Enhancement of the diffusion-mobile hydrogen content definition in plated metal** 

**Olga Kryuchina**, Head of Certification, Attestation, and Standardization Department, IRE-Polus Research and Technology Association **Report: Safe operation of laser process equipment** 





THE 21<sup>ST</sup> INTERNATIONAL EXHIBITION

#### THE DIALOGUE WILL BE PARTICIPATED BY:

Companies from Gazprom Group, enterprises of the United Shipbuilding Corporation, TITAN-2 Holding, Russian Industrial Zone (Port Said RIZ), companies from Rosatom State Corporation

# **14:00–16:00** Open

Conference Hall, Pavilion F

# SESSION WELDING QUALITY ENHANCEMENT AND ECONOMIC TAKE ON THE PROCEDURE

ORGANISER: Steel Construction Development Association

#### MODERATOR:

**Ekaterina Samarina,** Head of Communication with Steelwork Plants, Steel Construction Development Association

#### **SPEAKERS:**

**Evgeny Samarin**, Project Manager for Steelwork Market Development, EVRAZ **Report: Welding technology for weathering, high strength, and high tensile steels** 

**Andrey Pustobayev**, CCO, SvarMontazhStroy **Report:** Russian-made materials for welding of high strength and high tensile steels (C440, C690, K60, K65, K70)

Boris Bersenev, Production Director, MAMI Steelwork Plant Report: Money saving due to use of pulse semiatomatic welding machines in production sites

Ivan Sokol, CEO, Wheel Blast Technology Report: Metal surface treatment to ensure welding quality enhancement

**Alexander Shisharin,** Leading Designer Engineer for Hydraulic and Geotechnical Engineering, EVRAZ, Metallostroy **Report: Special aspects of coupling and welding in beam-pile systems** 

Kirill Sazonov, Segment Manager, ESAB Report: Robotization in welding – use options in the steelworks framework

**18:00–21:00** Conference Hall E12, 1st floor

# **GALA DINNER\***

\*Invitation only



# APRIL 19

TIME

# EVENT

09:00-18:00 REGISTRATION OF SVARKA/WELDING EXHIBITION CONVENTION PROGRAM PARTICIPANTS, DESKS NOS. 17-21

09:15-12:00 Conference Hall

# WELCOME COFFEE

E6-E7, level 1

# 10:00-18:00

Conference Hall D1. level 1

#### INTERNATIONAL SCIENTIFIC-PRACTICAL CONFERENCE STATE-OF-THE-ART WELDING TECHNOLOGIES. EQUIPMENT AND MATERIALS FOR CONSTRUCTION AND REPAIR OF MAJOR AND FIELD PIPELINES

**ORGANISERS:** ExpoForum International; Gazprom

E. M. Vyshemirsky (Gazprom PJSC)

Report: Russian welding technologies, equipment and materials used in welding of major and field pipelines by Gazprom PJSC Speaker – Evgeny Vyshemirsky

A. I. Prilutsky (National Welding Control Association)

Report: Statutory legal regulations on welding works performed at hazardous industrial sites

Speaker – Andrey Prilutsky

E. A. Dasis (Gazprom Invest LLC)

Report: Single Customer proceedings arrangements at welding production and non-destructive control at capital construction and reconstruction sites of Gazprom PJSC

Speaker - Evgeny Dasis

D. M. Gandurov(Gazprom Remont, branch of Gazprom Invest LLC)

Report: Works arrangement and supervision during major overhaul of Gazprom's welding production facilities Speaker – Dmitry Gandurov

N. S. Lapshin, M. A. Snastin (Gazstroyprom JSC)

Report: Introduction experience - state-of-the-art Russian technologies and equipment for welding works and non-destructive quality assurance for welded joints at Gazstroyprom's facilities Speaker – Nikita Lapshin

E. M. Vyshemirsky (Gazprom PJSC), S. P. Sevostyanov, R. Y. Muratov, M. V. Obraztsov, Y. A. Solovyev (Gazprom VNIIGAZ LLC)

Report: Research of weldability of high tensile steels used for construction of pipelines capable of 14.7 MPa service pressure Speaker – Ruslan Muratov



**O. P. Morozova, A. A. Chirkov** (UTS INTEGRATION R&P Company), **B.B. Rogozhin** (Gazstroyproject JSC)

Report: Development and introduction status of laser welding technology (nonrotating laser welding, rotating hybrid laser welding) during construction and major overhaul of main and field pipelines Speaker – Andrey Chirkov

12:00-12:15 - WELCOME COFFEE (E6-E7)

V. M. Silkin, E. N. Ovsyannikov, S. O. Elova, P. A. Kudinov (Gazprom VNIIGAZ LLC), T. V. Artyomenko, M. U. Tulsky (Gazprom PJSC) Report: Development of methodology and regulative documents for welding joint efficiency evaluation at Gazprom PJSC Speaker – Viktor Silkin

P. V. Piskorsky, A. V. Vnukov, A. S. Poddubny, N. A. Efremov (Spectre R&D Centre for Welding Technologies and Non-Destructive Control)

Report: Weldability testing as comprehensive check of the technology and basic metal applicability

Speaker – Alexey Vnukov

E. M. Vyshemirsky (Gazprom PJSC),

R. Y. Muratov, M. V. Obraztsov, Y. A. Solovyev (Gazprom VNIIGAZ LLC)

Report: Research: weldability of plated steels used for construction of corrosives transporting pipelines Speaker – Ruslan Muratov

I. Y. Gusev, E. R. Krivtsov (Gazprom 335 LLC)

Report: Development experience of welding and deposit welding technologies used to build an underwater hydrocarbon mining system Speaker – Ilya Gusev

**A. I. Rudskoy, A. A. Popovich, S. G. Parshin** (Peter the Great St. Petersburg Polytechnic University)

Report: Technology, welding materials and equipment for underwater mechanized arch welding and cutting with flux-cored wires Speaker – Sergey Parshin

13:30-14:30 - LUNCH (E6-E7)

A.S. Mosienko (Gazprom Pererabotka LLC); Report: Preparing requirements to welding and non-destructive control technologies used to assure quality of welded joints in process pipelines, vessels, and assemblies at the sites operated by Gazprom Pererabotka LLC Speaker - Alexey Mosienko

I. G. Fedotov (Gazprom Dobycha Orenburg LLC) Report: Process pipelines at Gazprom's facilities Speaker - Igor Fedotov



#### V. I. Khomenko (Russian Union of Oil and Gas Engineers)

Report: Scientific and technical problems at contact and butt welding of high tensile steels. Possible solutions Speaker – Vladimir Khomenko

#### P. A. Chekirda, A. A. Pismenny (SKT Group LLC)

Report: Upgrade of contact butt welding equipment sets used to build major and field pipelines. Production and research activities Speaker – Pavel Chekirda

**D. N. Rabotinsky** (Engineering and Technology Service, Research and Production Company)

**Report: Pipeline joint welding in field and stationary conditions** Speaker – Dmitry Rabotinsky

#### V. A. Galkin, O. B. Getskin (Technotron R&P Company)

Report: State-of-the-art technologies of manual and automatic pipe welding and cutting. Equipment used to weld the root run between magnetically charged pipes with alternating (pulse) current Speaker – Oleg Getskin

#### E. N. Dmitrieva (Variant A LLC)

Report: Kaierda (China-made) welding equipment used in construction and repair of major and field pipelines as a substitution option for premium brands that have left the Russian market Speaker – Evgeniya Dmitrieva

#### A. M. Levchenko (Svarka Training R&D Centre)

Report: Today's approaches used by Svarka Training R&D Centre in programs for vocational and further training of welders and welding engineers Speaker – Alexey Levchenko

16:15-16:30 – BREAK

#### S. A. Patsev (Svarmontazhstroy LLC)

Report: Welding materials produced by Svarmontazhstroy and Magnitogorsk Electrode Plant for high capacity automatic and mechanized welding of newly designed pipe products Speaker – Sergey Patsev

M. A. Baidimirov (KERAMAX ENGINEERING R&P Company), A. V. Artemyev (KERAMAX LLC)

**Report: From import substitution to proactive import substitution. Welding flux and its impact on physical and mechanical properties of deposited metal** Speaker – Murat Baidimirov

A. N. Korchanov (GOODEL Welding Materials LLC)

Report: GOODEL Welding Materials. Manufacturer of welding electrodes for manual arch welding»

Speaker – Alexander Korchanov



V. R. Khakimov(Gazpromneft Development LLC), N. N. Davydov (Gazpromneft Digital Solutions LLC)

# Report: Welding joint digital passport

### Speakers – Will Khakimov

Nikita Davydov

### D. I. Kurtua (KATRAN LLC)

**Report: Preheating and local heat procession equipment** Speaker – Daniel Kurtua

A. I. Saifutdinov (Gazpromneft Development LLC)

A. Y. Parshikov (Gazpromneft Digital Solutions LLC)

Report: Introduction model for nondestructive control digital methods on the basis of Gazprom Neft's digital platforms Speakers – Askar Saifutdinov Alexander Parshikov

# 11:**00–**18:00

Pavilion F

# BUSINESS MATCHMAKING CENTRE B2B MEETINGS FOR CUSTOMERS AND SUPPLIERS OF THE WELDING SECTOR

ORGANISER: ExpoForum International

# 11:00–13:00BOARD MEETING OF SENIOR WELDERS FROM THE UNITEDConference HallSHIPBUILDING CORPORATION COMPANIES

Conference Hall B1, level 2

#### ORGANISERS: United Shipbuilding Corporation; Kurchatov Institute National Research Centre – Prometey Central Research Institute of Structural Materials

#### MODERATOR:

**Alexander Kashtanov,** D. Sc. of Engineering, Deputy CEO for Research, Head of Power Plant Materials Research and Production Complex, Kurchatov Institute National Research Center - Prometey Central Research Institute of Structural Materials

Alexander Prokhoda, Head of Technical Development Department, United Shipbuilding Corporation

**Alexander Artemyev**, Head of the Industrial Certification (Attestation) Center for Welding Materials, Kurchatov Institute National Research Center - Prometey Central Research Institute of Structural Materials

BOARD OF SENIOR WELDERS' AGENDA Meeting with the companies that produce welding equipment and materials for the shipbuilding industry

#### PART 1

PARTICIPANTS: Valery Krivorotov, Ph. D. in Engineering, Deputy Head of Certification, Attestation, and Standardization Department, IRE-POLUS Research and Technology Society Report: Prospects of laser equipment introduction in shipbuilding



Sergey Petrov,

D. Sc. in Engineering, Head of Transport Welding and Welding Technologies Centre **Report: Issues of specialist training in the welding sector** 

#### Stepan Militeyev,

Ph. D. of Engineering, Deputy Director, Scientific & Research Centre, Vladimir State University

Report: Repair and laser deposition for shipbuilding

#### Sergey Zamesin,

ORION Scientific & Engineering Company Report: Joint protection devices at welding of high tensile steels and titanium metals

#### Andrey Sidorov, Development Director, ISS Report: WeldProManager - monitoring system for industrial equipment

#### Andrey Dronov, CEO, Evospark Report: Issues of interacting with companies in the new economic environment

#### Alexander Gavshinsky, CEO, Magmaweld Welding Material Plant Report: Flux cored wires in shipbuilding

#### Mikhail Karasev,

Engineering and Technology Service, Research and Production Company **Report: Welding materials and equipment in shipbuilding** 

#### Alexey Kuznetsov,

InVent Industrial Group Report: Using high-vacuum filter-ventilator units in shipbuilding

#### PART 2

The meeting of the Board of Senior Welders will be announced later.

<b>13:00–14:00</b> Conference Hall E6-E7, level 1	LUNCH	
<b>14:00–16:00</b> Conference Hall B1, level 2	SPRING TRAINING FOR WELDERS COMPLIANCE VERIFICATION FOR WELDING PRODUCTION COMPONENTS	
	DURING THE INTERNATIONAL SCIENTIFIC-TECHNICAL CONFERENCE PRESSING ISSUES OF WELDING PRODUCTION EFFICIENCY ENHANCEMENT 2023	
	ORGANISER: Alliance of Welders of St. Petersburg and North-West Region	
	MODERATOR: <b>Oleg Tsukurov,</b> Ph. D. in Engineering, Expert at the Technical Regulations Committee, Russian Union of Industrialists and Entrepreneurs	



#### SPEAKERS:

**Oleg Tsukurov,** Ph. D. in Engineering, Expert at the Technical Regulations Committee, Russian Union of Industrialists and Entrepreneurs

Report: Status of the issue about compliance assessment of basic welding production elements (welders, procedures, equipment, materials and QA systems) in regard to the laws of Russia and the Eurasian Economic Union

**Svetlana Chuprak**, member of Community Board of Rosstandart, Head of Technical Regulation and Standardization Department at National Welding Control Association SRO – National Council for Professional Qualifications in Welding under the President of the Russian Federation.

Report: Legal requirements in force in the Russian Federation in regard to staff qualification in the welding production and non-destructive control sphere

Alexander Mullin, Director, Russian Research and Technology Welding Society Report: International approach to competence of welding coordination staff in compliance with ISO 14731 and EN 1090. Practical application in Russia

Georgy Batov, Ph. D. in Engineering, CEO, Kachestvo Science and Training Centre Report: Certification of welding staff (welders and welding operators), welding technologies, and non-destructive control specialists in complance with international, European, and American standards.

Sergey Boaga, representative of SPECTRE Research, Development and Testing Centre

Pavel Panas, Project Manager, IRE-Polus Research and Technology Association Report: Line of manual laser process equipment for welding and cleaning produced by IRE-Polus Research and Technology Association

# APRIL 20

	ENIT
	EVE

09:00–18:00 REGISTRATION OF SVARKA/WELDING EXHIBITION CONVENTION PROGRAM PARTICIPANTS, DESKS NOS. 17–21

<b>09:15–12:00</b> Conference Hall E6-E7, level 1	WELCOME COFFEE
<b>10:00–12:00</b> Conference Hall B1, level 2	ROUND TABLE DISCUSSION UP-TO-DATE ISSUES OF CERTIFICATION ACTIVITIES IN THE WELDING PRODUCTION CERTIFICATION SYSTEM DURING THE INTERNATIONAL SCIENTIFIC-PRACTICAL CONFERENCE STATE-OF-THE-ART WELDING TECHNOLOGIES, EQUIPMENT, AND MATERIALS FOR CONSTRUCTION AND REPAIR OF MAJOR AND FIELD PIPELINES ORGANISERS: ExpoForum International; Gazprom



to change the program, in particular, to change the list of speakers, the topics of reports, as well as time and locations of the events arranged.